



**MI-LIN941 MERCEDES SPRINTER HIGH ROOF
PARTITION INSTALLATION GUIDE (FOR VANS WITH PLASTIC B-PILLARS)**



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Disclaimer: Partition does not fit all trim levels.
Please contact us to confirm fit and finish before purchasing.



On behalf of Bodyguard and Malley Industries, congratulations and thank you for purchasing our interior van products.

Malley Industries is one of North America's premiere manufacturers of ambulances, patient transfer units and mobility vehicles. Bodyguard composite interiors are in all of these vans because they are rugged, safe, and easy-to-clean.

Bodyguard Composites products follow Malley's strict manufacturing process controls. With tens of thousands of our products in commercial and emergency vehicles throughout North America, Bodyguard's noise-reducing, lightweight interior products will provide years of protection while improving the fuel efficiency of your van.

Terry Malley

A handwritten signature in blue ink, appearing to read 'Terry Malley', with a long horizontal flourish extending to the right.

President & CEO

**MI-LIN941 & MI-LIN942**

	QTY	DESCRIPTION	
	1	PARTITION PANEL	
A	7	PLUS NUTS	
B	7	FLAT WASHERS	
C	7	SPLIT WASHERS	
D	7	1/4"-20 X 2" HEX CAP BOLTS ZF.	
E	21	HEX HEAD #2 POINT 410 STAINLESS STEEL SELF-DRILLING SCREWS	
F	2	1/2" SPACER (PASSENGER) AND 3/4" SPACER (DRIVER)	

SUGGESTED TOOLS:

PLUS NUT GUN

DRILL

11/32" DRILL BIT (FOR PLUS NUTS HOLES)

PHILIPS SCREW DRIVER

1/4" NUT DRIVER (FOR SELF-TAPPING SCREWS)

1/2" NUT DRIVER (FOR D-RINGS)

A (10592-03962)
Plus Nuts**B (1133004)**
Flat Washers**C (1133618)**
Split Washers**D**
Hex Cap Bolts**E (1131945)**
#2 Point 410 Self-Drilling
Screws**F**
Spacers**Ensure you have all required hardware and equipment prior to beginning installation.**

WARNING: PRIOR TO DRILLING INTO THE VEHICLE, CHECK BEHIND DRILLING LOCATIONS FOR ELECTRICAL WIRES, FUEL/BRAKE LINES, AND OTHER CRITICAL COMPONENTS. ADJUST THE DRILLING LOCATIONS TO ENSURE THAT YOU AVOID CONTACT WITH THESE COMPONENTS. FAILURE TO DO SO CAN RESULT IN SERIOUS INJURY OR DEATH, AND CAUSE SEVERE DAMAGE TO THE VEHICLE'S FUNCTIONALITY.

DISCLAIMER: WHILE OUR PRODUCTS ARE PRODUCED WITHIN A MANUFACTURING PROTOCOL - ABS COMPOSITE PARTITIONS AND WALL LINERS COULD HAVE SLIGHT VARIANCES THAT OCCUR DURING THE MANUFACTURING PROCESS. VARIANCES IN THE VEHICLE MANUFACTURING PROCESS CAN ALSO AFFECT HOW OUR PRODUCTS FIT. IT MAY BE NECESSARY TO TRIM SOME AREAS TO ACCOMMODATE A BETTER FIT. SHOULD YOU HAVE QUESTIONS DURING THE INSTALLATION PROCESS, PLEASE CONTACT US.

Preparation Steps for Vans with B-Pillars:



Trim the bottom section of the plastic B-pillars on both sides to allow the partition to fit properly and make contact.



On the passenger side, remove the grab handles and the lower plastic panel on the B-pillar. These will be reattached later.



Remove the D-rings using a 1/2" nut driver.



Slide the partition into place so that it lines up against the B-Pillar and along the headliner.



Replace the D-rings



Mark the pre-drilled holes in the bottom bracket and at the end of the steel rib on the B-pillars. Remove the D-rings once more and remove the partition.



Drill pilot holes in the marked holes and re-drill with a 11/32" drill bit. Insert plus nuts (A). Insert the partition and attach the D-rings.



Loosely secure the sides of the partition at the mid-rib with the 2 bolts (D), washers (E), spacers (F) and plus nuts (A) as shown in **Diagram 1** on the following page.

NOTE: The passenger side requires a 1/2" spacer. The driver side requires a 3/4" spacer.



If there are gray foam rods between the top of the partition and the steel chassis, use three 3" lag bolt screws to fasten the partition through the foam into the steel frame.

Finish loosely securing the partition by using the self-tapping screws (E) in the pre-drilled holes on the top, bottom, and sides of the partition.



Reinstall the removed plastic panels and grab handles on the passenger side.



When properly positioned, tighten all bolts. Installation is complete.

DIAGRAM 1

